

# **Hebei Gimarpol Machinery Technology Co., Ltd**

Within 5 years, to establish Rock Hound as a leading Chinese export brand in the global high-end heavy-duty rock drilling tools industry.



Company Profile



Factory Profile



Equipment Capability



Product Introduction



Join Us



**I**

## **I. COMPANY PROFILE**

Hebei Gimarpol Machinery Technology Co., Ltd is located in Shijiazhuang city, Hebei province. We are specialized in the rock drilling tools.

Gimarpol treasure each opportunity in cooperating with our customers. Our sales team remains committed to our founding beliefs to offer all customers the best service and have been accomplishing total customer satisfaction by competitive prices, superior production control, strict quality assurance and timely delivery.

With our rich experience for years and professional engineers, Gimarpol focus on providing complete solutions for your rock drilling tools.



# Establishment&Development:

Hebei Gimarpol Machinery Technology Co.,Ltd. was founded in 2015 by Mr. Tony Wong and Mr. Nikolay Lee. From its inception, the company collaborated with Glimarpol, a leading distributor of drilling equipment in Europe.





Partner with African and South American, such as ROXGOLD and GRUPOORMASAN.

Transport top hammer tools to S3C and SAWAED the locally biggest contractor companies

Cooperate with PHILEX

Offer top hammer tools to SOLEIL

Through continuous efforts, our clients now span dozens of countries in Europe, Africa, Southeast Asia, the Middle East, North America, and Latin America.

with applications covering various projects in **mining, tunnel excavation, infrastructure, and quarrying.**

## Company Innovation and Development:

Starting in 2026, we will focus on Top-hammer applications, delivering superior heavy-duty rock drilling tools and solutions to enhance safety and efficiency in global mining operations





# 授权书

经研究决定，特授权：  
河北戈茂宝机械科技有限公司 为 河北

地区“贵钢牌”钎具特约代理商。

有效期壹年，自即日起生效。

特此授权

首钢贵阳特殊钢有限责任公司

总经理: 沙浩

2026年 1 月 1 日



## 质量管理体系认证证书

证书编号: 00120Q34461R5L/5200

兹证明

首钢贵阳特殊钢有限责任公司

统一社会信用代码: 9152000214409821W

注册地址: 中国贵州省贵阳市南明区油榨街10号  
生产地址: 中国贵州省贵阳市修文县扎佐镇新东路77号

建立的质量管理体系符合标准:  
GB/T 19001-2016/ISO 9001:2015  
通过认证范围如下:

许可范围: 铜板、铜线材、铜管件、铜件、铜具的生产

首次发证日期: 2005年4月25日 本次发证日期: 2020年7月1日 有效期至: 2026年4月23日  
上一周期证书到期日期: 2020年4月23日 再次认证审核日期: 2020年4月1日至2020年4月3日  
第一个监督审核: 本证书符合CQC国家认证体系标准中合格认证中心受理方可受理。详细证书管理流程请见CQC.com.cn。  
本证书信息可在国家认证认可监督管理委员会官方网站 (www.cnca.gov.cn) 上查询



中国质量认证中心

中国·北京·南四环西路188号9区 100070  
http://www.cqc.com.cn

A 0067275

2018年版

## CERTIFICATE OF AUTHORIZATION

As decided by the research, the authorization  
is granted to Hebei Gimarpol Machinery  
Technology Co., Ltd. as the exclusive agent  
for the "GuiGang Steel" rock drilling tools.

This authorization is effective from the  
current date.

Issued by: Shougang Guiyang Special Steel Co., Ltd.

General Manager: 沙浩

Date: January 1, 2026



## QUALITY MANAGEMENT SYSTEM CERTIFICATE

CERTIFICATE NUMBER: 0012034461R5L/5200

SHOUGANG GUIYANG SPECIAL STEEL CO., LTD.

UNIFIED SOCIAL CREDIT CODE: 91520000214409821W

Registered Address: No. 10, Youzha Street, Nanming District,  
Guiyang City, Guizhou Province, China.

Production Address: No. 77, Xindong Road, Zhazuo Town,  
Xiuwen County, Guiyang City, Guizhou Province, China.

This is to certify that SGSS has been granted certification  
under the GB/T 19001-2016/ISO 9001:2015 standards.

Certification Scope:

The certification covers the production of domestic copper, hot-rolled  
products, fire-resistant products, green materials (components), and  
machinery.

The certification was issued by: China Quality Certification Center (CQC)

Issued on: April 25, 2025

Validity: April 25, 2025 - April 25, 2028



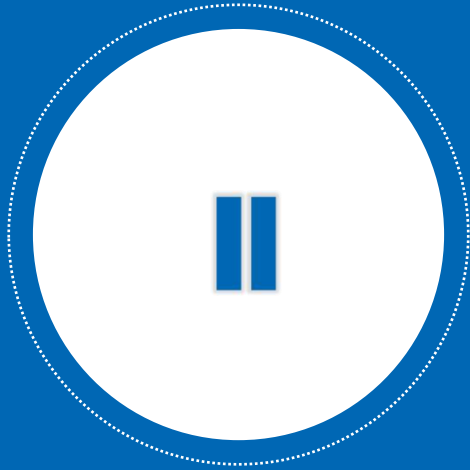
中国质量认证中心

中国·北京·南四环西路188号9区 100070  
http://www.cqc.com.cn

A 0067275

2018年版





## **II. FACTORY PROFILE**

# Shougang Guiyang Special Steel Co.ltd



Featured Products: Thirteen categories of products including drill steel, axle steel, and free-cutting steel.

The leading editorial office **for 4 national standards** for rock drilling tools

《Hollow drill steels for rock drilling》 《Carbide drill bits for rock drilling》 《Thread extension steel bars for rock drilling》 《Hollow hexagonal drill rods with tapered connection for rock drilling 》

- SGSS was established in 1958;
- In 1964, it was renovated and expanded into Guiyang Steel Plant, which was one of the thirteen special steel enterprises managed by the former Ministry of Metallurgy.
- In 1998, it was restructured into Guiyang Special Steel Co., Ltd.
- In 2009, Shougang Group restructured and acquired a controlling stake in Guizhou Steel, renaming it Shougang Guiyang Special Steel Co., Ltd.
- In 2016, the company relocated to the "New Materials Circular Economy Industrial Base" in Zhazuo Town, Xiuwen County, Guiyang City. It has since developed a production capacity of 500,000 tons of high-quality special steel and 700,000 tons of steel products annually.



- Its predecessor was Guiyang Steel Plant's Drill Steel Factory which was established in 1968;
- SGSS is a leading research and manufacturing base for drilling tools designated by the Ministry of Metallurgy. It's the number 1 company in China with the widest range of specifications and the **most stable quality** of top-hammer drilling tools.

Products: Dozens of series, over 1,000 specifications and varieties;

Intellectual Property: **17 national patents obtained**;

**Domestically Pioneering Production Line:** Drilling method hollow steel production line, heavy-duty friction welding production line, large-scale hollow steel automatic core extraction production line;

**Advanced Manufacturing Equipment:** CNC Milling Machine, five-axis machining center, 250-ton die forging machines, carburizing heat treatment production line.

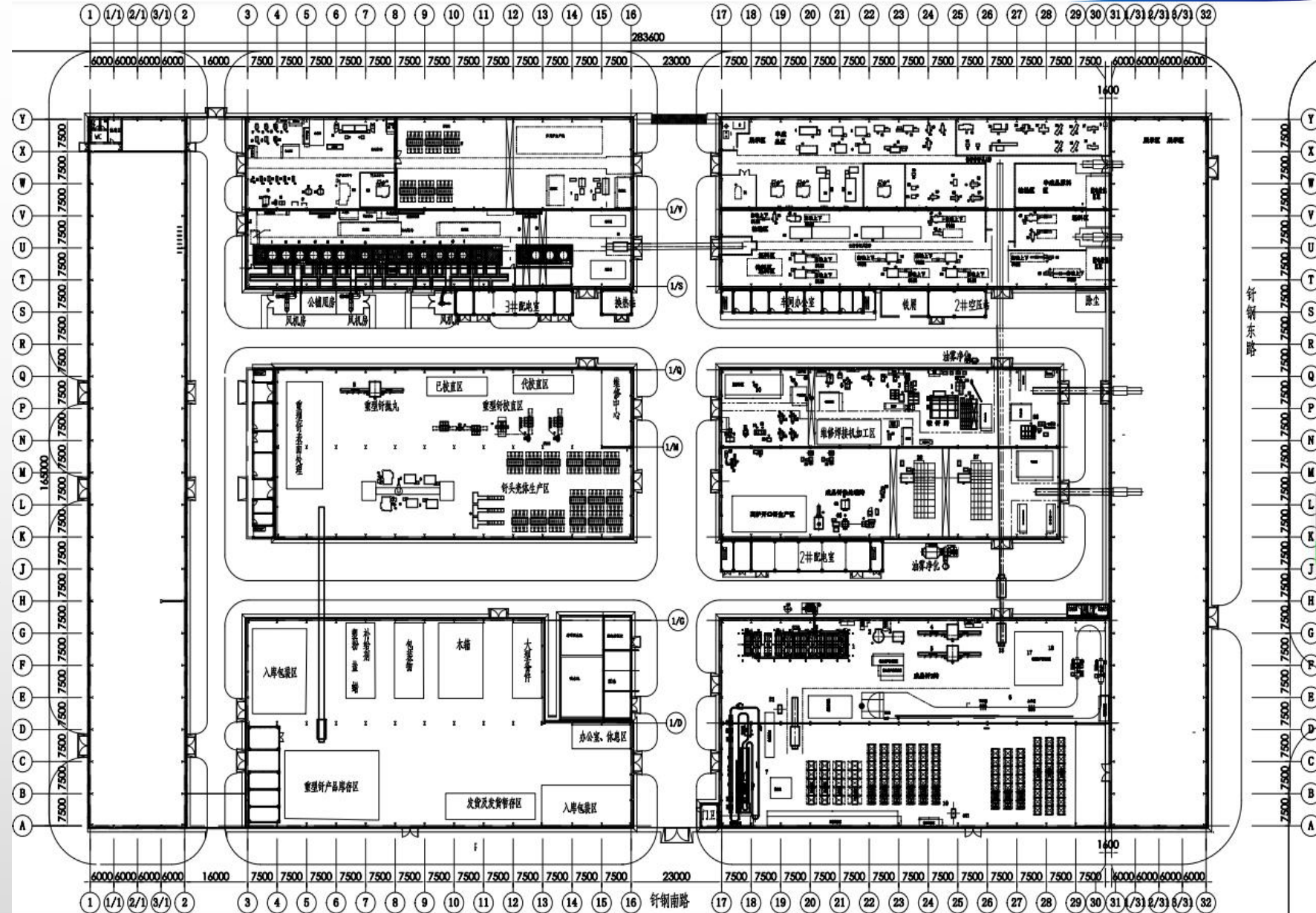


# The core competence

The unique production line in China that covers the entire process of manufacturing drilling tools, from steelmaking to finished products (**smelting, rolling** and **forging**).



From 2024 to 2025, a planned investment of 43 million RMB will be made, including the construction of a new 10,000 m<sup>2</sup> factory. An annual output of **300,000 drill rods, 60,000 shank adapters, and 1 million drill bits.** This will involve the digitalization of machining equipment, networking of CNC equipment, and the introduction of computer-aided manufacturing. Simultaneously, information systems will be used to facilitate data exchange between the equipment and information layers.





# Certificate of Honor





# Intellectual Property





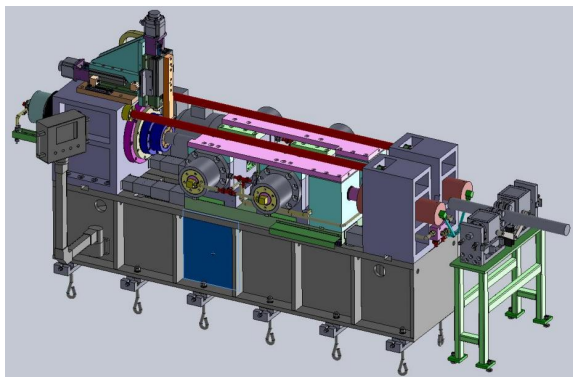
### **III. Equipment Capability**

## Equipment Capability

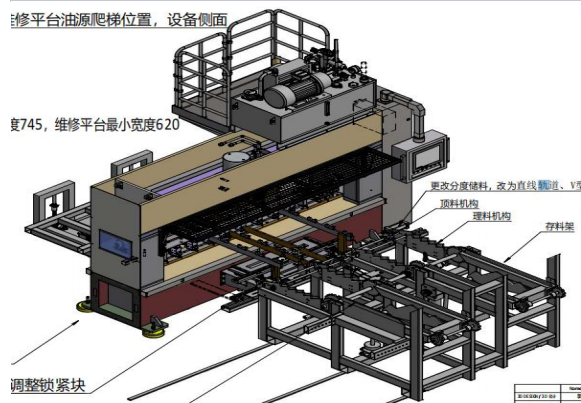


Our company possesses mature and reliable production processes, with its main production equipment and key manufacturing technologies imported from internationally advanced companies such as **SANDVIK** (Sweden) , **OKUMA** (Japan), and **DMG** (Germany). It also owns over 360 sets of various equipment used for the production of rock drilling tools.





维修平台油源爬梯位置，设备侧面



Production lines and advanced equipment invested in recent years:

In recent years, nearly 100 million RMB has been invested in projects, including imported CNC machine tools, hydraulic forging machines, heat treatment equipment and etc.

(**10** Japanese OKUMA cam mechanism dual turret CNC lathe , **3** five-axis CNC machining centers, **4** four-axis CNC milling machines for shank adapter processing, **8** sets of carburizing furnaces, **7** full-function CNC lathes, and **1** automatic drill rod straightening machine).



## Equipment Capability



German DMG-60P 5-axis  
machining center



German DMG-75 5-axis  
machining center

Cam mechanism CNC Threading  
Machine



Dual turret CNC Lathe  
with cam mechanism

Advanced machining equipment ensures the  
quality and supply of drilling tools.

# Equipment Capability



Automatic drill rod straightening machine



Carburizing furnace



# Equipment Capability



The domestically pioneering extension rods **friction welding production line** has enabled the production of high-quality extension rods at lower cost.

**IV**

## **IV.Product Introduction**

# Main Products

- Our tools comprise ten major series and over a thousand specifications and varieties.
- The main types of tools include **small hole drilling tools, light-duty rock drilling tools, underground long-hole drilling tools, drifting and tunneling tools, bench drilling tools, shank adapters, and picks.**
- It is widely used in many fields such as mining, tunneling, railway, highway, hydropower construction, and blast furnace opening.



# Main Products:

## Small hole drilling tools



- It mainly includes H22 hexagonal tapered drill rods, as well as integral drill rods, quarrying drill rods and  $\phi 32 \sim 43\text{mm}$  button alloy tapered hole connecting drill bits.
- Widely used in the construction of small-diameter blast holes in roadways and tunnels of **coal and metallic mines**.
- Our products are used in mines and construction sites throughout China. Market share exceeds **60%**.



# Main Products:

## Underground Long-hole drilling tools



- Equipment for underground mining drilling tools.
- Includes T38, T45, T51, ST58, ST68 and other specifications, threaded MM rods or MF rods with lengths of 915~1830mm, coupling sleeve and shank adapters for use with rock drills, and button drill bits with  $\phi 65\sim 89\text{mm}$ .
- Currently, companies such as Inner Mongolia Taixi Coal Group, Guangna Group, Yunnan Tin Company, and Dahongshan Iron Mine are all using our company's products.

# Main Products:

## Drifting and tunneling tools



- Used in underground mine roadways, hydropower projects, tunnel excavation construction and etc.
- The main types are R38/T38-H35-R32, with lengths ranging 3090~6100mm, and are equipped with  $\phi 38 \sim 51$ mm button drill bits and shank adapters.
- Currently, large-scale mines or projects such as Longmei Group, China Coal Group, Aneng Group, Kaiyang Phosphate Mine, Yunnan Dahongshan Iron Mine, Yunnan Tin Company, Yichang Xingfa Group, China Minmetals, and the Sichuan-Tibet Railway are all using our company's products.



# Main Products:

## Bench drilling tools



- Drilling tools for Open-pit drilling rigs used in construction projects such as hydropower, mining, quarrying, and stonework.
- The main series include T38, T45, T51, and GT60 specifications, with threaded connecting rods and MF quick-change rods in lengths of 3050~6095mm, and matching drill button bits with  $\phi 89\sim 152\text{mm}$  and connecting sleeves for rock drills.
- Currently, companies such as Inner Mongolia Guangna Group and Shizuishan Taixi Coal Mine are using our company's products.

# Main Products:

## Light-duty Rock Drilling Tools



Light-duty rock drilling tools: Mainly used in domestic underground mining, the products include  $R32 \times 1100\text{mm}$  and  $1200\text{mm}$  extension rods,  $\phi 55 \sim 65$  cross bits and button bits, and YYG-40 and YYG-90 shank adapters.

# Main Products:

## Pneumatic picks

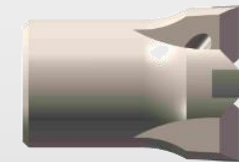
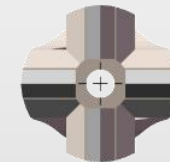
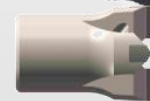
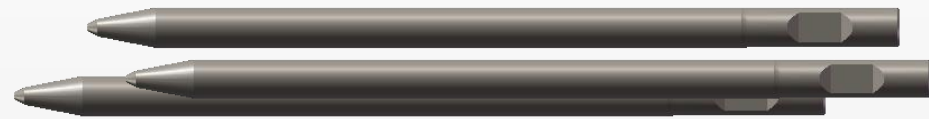


Pneumatic picks:

Tools used in construction such as rock breaking and railway subgrade reinforcement.

# Main Products:

## Pneumatic picks tools



Pneumatic picks tools : Our products include R32 and R39 series, with lengths ranging 1800mm ~ 6680mm, and are compatible with drill bits  $\phi 45 \sim 100$ mm. Currently, companies such as Jingtang company and Liugang are using our products.





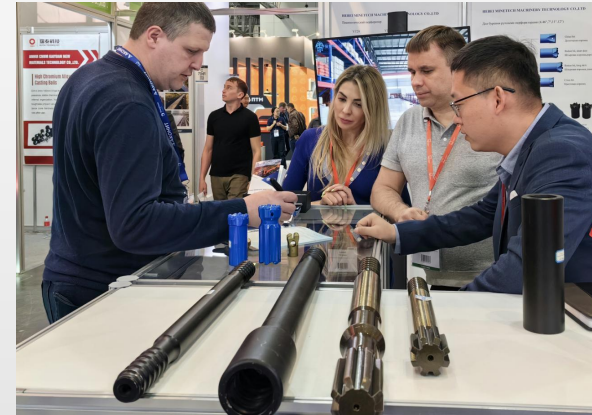
**V. Join Us**



**Mission:** Delivering superior heavy-duty rock drilling tools and solutions to enhance safety and efficiency in global mining operations.

**Core Values:** Focus · Integrity · Co-creation · Dedication

**Management Principles :** Alignment · Focus · Facts · Results





Thank you!